

DOD-P-15328 WASH PRIMER (BASE, ACID AND REDUCING)



Wash primer (formula #117 for metal) three component kit. Resin Component: Polyvinyl Butyral, Thinner.

Rating: Not Rated
 Rate: ~~Area price~~ ~~Base price~~ ~~with discount~~ ~~with sales price~~
 discount: Sales price:
 Discount:
 Tax amount:

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Description

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Specifications	Color	Green
Viscosity		63 - 75 K. U. Stormer
Gun Atomizing Pressure		45 to 55 lbs
Pot Fluid Pressure		10 to 15 lbs
Temperature		75 to 80 °F
Reduction		Isopropyl Alcohol (TT-I-735)
Topcoating		Primers (MIL-P-23377. MIL-P-53022,
Properties	VOC (lbs/gal)	575 - 6.0 l

Dry Time	Dry hard 30 minutes (maximum)
Weight (lbs/gal)	7.4 -7.8 lbs
Solids by Weight (\pm 2)	19 - 25 %
Flash Point	53 °F
Gloss	Flat

Application

Slowly add 1 part by volume of acid component, stirring rapidly, to 4 parts by volume of resin component and Isopropyl Alcohol to the above mixture.

Suggested equipment settings:

~~Gun atomizing pressure~~ 5 lbs.

~~Pot fluid pressure~~ 5 lbs.

~~Temperature~~ 80° F

Use

This material is intended for use on clean metal surfaces of all types as a treatment prior to the pretreatment is to increase the adhesion of the primer system to the metal. It is not intended to provide protection is afforded for a short period of time. For the best results the pretreatment should be applied by brush or spray but the dry film thickness should be 0.3 to 0.5 mil. The pretreatment must be used within 8 hours of the addition of the acid. The acid component is not a thinner and the material is considered suitable for use in areas with regulations controlling emissions of solvent.

Reviews

There are yet no reviews for this product.